

Krystol® Waterstop System

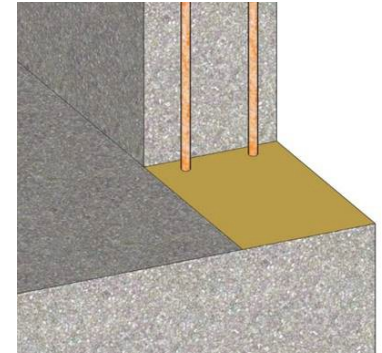
Dampproofing Construction Joints

DESCRIPTION:

Follow these instructions to dampproof horizontal and vertical construction joints NOT subject to hydrostatic pressure using Krystol Waterstop Treatment.

NOTE: For joints subject to hydrostatic pressure, use in conjunction with Krytonite Swelling Waterstop or Krystol Waterstop Grout (see Application Instructions 4.11, 4.12, 4.15 or 4.16).

Drawings, CAD Details and Specification Language: visit www.kryton.com/technical-info/ or contact your authorized Kryton representative.



LIMITATIONS

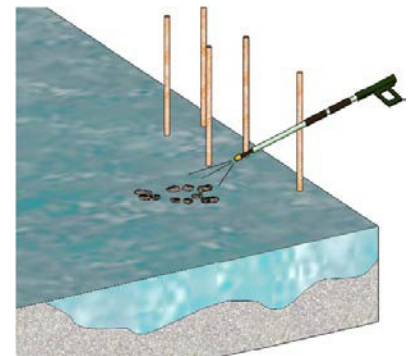
Not for use at expansion joints. The Krystol Waterstop System is effective for rigid structures only and may not reliably seal joints that experience variable loading or repeated movement. Not compatible with stay-in-place metal mesh formwork. Air and surface temperatures at the time of application must be at least 4°C (40°F).

SAFETY PERCAUTIONS

Read and follow the Safety Data Sheets (SDS) for these products (at www.Kryton.com). For professional use only. Krystol Waterstop Treatment becomes highly caustic when mixed with water or perspiration. Avoid contact with skin or eyes. Avoid breathing dust. Wear long sleeves, safety goggles and impervious gloves.

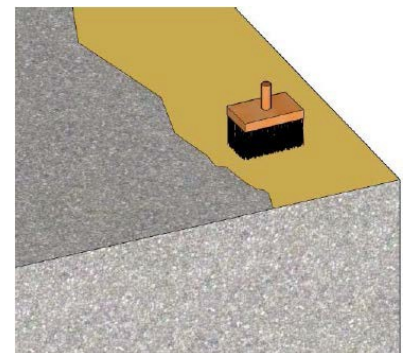
STEP 1: SURFACE PREPARATION

1. Joints must be level and sound. Use a chipping hammer to level areas that are very rough or uneven. Chip out rock pockets using a sharp, flat chisel (ensure edges are square and not feathered) and repair with Krystol Waterstop Grout (see Step 7). **TIP:** Forming joints so they are sound and level while the concrete is fresh will eliminate the need to do this after it has hardened.
2. Clean joints by high-pressure water blasting, or use a wire brush and rinse until very clean. Remove laitance, oils, curing compounds or anything that may interfere with bonding. Use a de-greaser if needed to remove form release agents. A final ICRI Concrete Surface Profile (CSP) of 1-3 is adequate.



STEP 2: APPLY KRYSTOL WATERSTOP TREATMENT

1. Bring the concrete to a saturated surface-dry (SSD) condition. This means the concrete is saturated with water, but no free water remains at the surface. Thoroughly soak the surface with water; then remove excess water with a sponge just before applying Krystol Waterstop Treatment. **TIP:** Water blasting is effective at cleaning and saturating the joint in one-step.
2. Mix Krystol Waterstop Treatment to a thick but flowing paste (approximately 3 parts powder to 1 part clean water by volume). The paste will seem very stiff at first, but will become thinner when fully mixed. Mix only as much as you can apply within 30 minutes.



APPLICATION INSTRUCTION

Construction Joints & Details

4.13



3. Use a concrete brush to coat the entire joint. Ensure the Treatment fills all surface voids and is at about 1 mm (40 mil) thick. Do not allow Treatment to build up on reinforcement. **NOTE:** After mixing, the material may thicken in the pail. Do not add more water. Remixing will make the material easy to spread again.

SHOTCRETE TIP: You can apply Treatment to end-of-day shotcrete joints before the shotcrete fully hardens. Cut back and shape the joint, then lightly dampen the surface and apply Treatment.

IMPORTANT: Protect the joint from rain and rapid drying. Use plastic sheeting to protect from rain, sun and wind until the Treatment has hardened (approx. 2.5 hours at 20°C). Once hardened, protect from freezing for 24 hours, and keep damp for 24 hours. Do not use curing compounds.

STEP 3: PLACE AND CONSOLIDATE CONCRETE

Place concrete over the joint as normal. To achieve a waterproof joint:

1. Remove debris and water from the joint before placing concrete.
2. Do not let form release oil contaminate the joint.
3. Remove form spreaders (if present) as the concrete is placed.
4. Place and vibrate concrete following ACI 309R - Guide for Consolidation of Concrete.
5. Place shotcrete using an ACI certified nozzle crew following ACI 506R – Guide to Shotcrete.
6. Cure following ACI 308.1 (Specification for Curing Concrete) taking measures to prevent rapid drying.

COVERAGE

Material	Coverage										
Krytol Waterstop Treatment (Applied at 1.0 kg/m ² (0.2 lb. /sq.ft.))	One 25 kg (55 lb. pail) will cover approximately 25 m ² (270 square feet). Approximate lineal coverage: <table border="1"><thead><tr><th>Joint Width:</th><th>Coverage per Pail</th></tr></thead><tbody><tr><td>150 mm (6 inches)</td><td>164 m (540 feet)</td></tr><tr><td>200 mm (8 inches)</td><td>125 m (405 feet)</td></tr><tr><td>250 mm (10 inches)</td><td>100 m (325 feet)</td></tr><tr><td>300 mm (12 inches)</td><td>82 m (270 feet)</td></tr></tbody></table>	Joint Width:	Coverage per Pail	150 mm (6 inches)	164 m (540 feet)	200 mm (8 inches)	125 m (405 feet)	250 mm (10 inches)	100 m (325 feet)	300 mm (12 inches)	82 m (270 feet)
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TOOLS & MATERIALS

- Clean water supply
- Mixing bucket, drill and mortar paddle
- Natural bristle concrete brush
- Water spray and towel/sponge
- Margin trowel
- High pressure water blaster
- Measuring cups